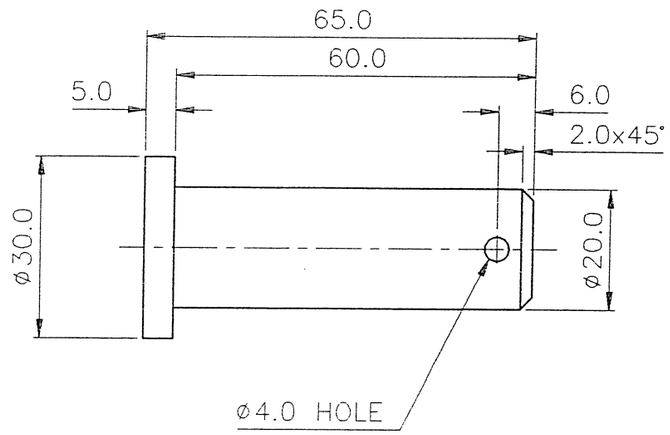
USED ON
VTFM–10000



DRAWING STATUS	ACTIVE:	SIGN:	DATE:
INFORMATION ONLY			
FOR 3rd. PARTY APPROVAL			
PERMIT MATERIAL ORDER			
FOR MANUFACTURE			
AS BUILT			
SUPERSEDED			

NOTES: (UNLESS OTHERWISE STATED)

1) REMOVE ALL BURRS & SHARP EDGES TO 0,5x45° MAX.
2) SCREW THREADS TO ISO 261
3) SURFACE TEXTURE: 3,2 (Ra TO ISO 1302)
4) ALL INTERNAL RADII 0,8 MAX.

MATERIAL: ST STEEL 304

TOLERANCES UNLESS OTHERWISE STATED

	0 TO 20	21 TO 200	201 TO 1000	1001 TO 3000	3001 TO ∝
LINEAR	±0,2	±0,2	±0,5	±0,5	±1,0
ANGLES	±1°				

REVISION DETAILS	ISS	C/NOTE	DRAWN	CHECK	APPR	P.OFF.	DATE
	A	–	WB			MF	92–10–21
		–					
		–					
		–					

TO SABS 0111

DISC NO/FILE NAME: VTFM–26A

TITLE : LID PIN

ISSUE A

DRG NO : VTFM–12800–02 SHT 1 OF 1

SCALE : 1:1

WHEN PLOTTED ON UNLESS OTHERWISE STATED A3